

Date: Thursday, 19/02/2009 1:59:33 PM
 User: Julie Dawson

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services	Drawing Name : WASHER
Job Number : 45913	
Estimate Number : 11314	
P.O. Number :	Part Number : D34571
This Issue : 19/02/2009 S.O. No. :	Drawing Number : D3457 REV A
Prsht Rev. : NC	Project Number : N/A
First Issue : / / Type : MACHINED PARTS	Drawing Revision : A
Previous Run : 44793	Material :
Written By :	Due Date : 03/03/2009 Qty: 100 Um: Each
Checked & Approved By : <u>Julie Dawson</u>	
Comment : Est. A05.10.03 New issue KJ/JLM Est Rev:B Now on Doosan Lathe 08-10-30 JLM Verified By:EC	

Additional Product

Job Number:



Seq. #:

Machine Or Operation:

Description :

1.0

MDELNR1000

Delrin Round Bar 1"



Comment: Qty.: 0.0218 f(s)/Unit Total : 2.1840 f(s)
 Delrin Round Bar 1"
 Material: Delrin Round Bar Ø1.000
 (M-DELRIN-R1.000)
 Batch: M108804
 Identify for D3457-1

09/02/23

2.0

DOOSAN LATHE

DOOSAN LATHE

**Comment:** DOOSANTurn as per Folio FA589 Rev: n/a & Dwg D3457 Rev: A

09/02/23

3.0

QC2

INSPECT PARTS AS THEY COME OFF MACHINE

**Comment:** INSPECT PARTS AS THEY COME OFF MACHINE

09/02/23

4.0

QC8

SECOND CHECK

**Comment:** SECOND CHECK

09/02/23

5.0

PACKAGING 1

PACKAGING RESOURCE #1

**Comment:** PACKAGING RESOURCE #1

Identify and Stock

Location: 5794

09/02/26

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: WASHER

Job Number: 45913

Part Number: D34571

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC21

FINAL INSPECTION/W/O RELEASE



09/02/26 *JA*

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



Le 09-02-26

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector



Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

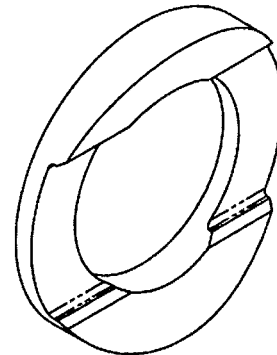
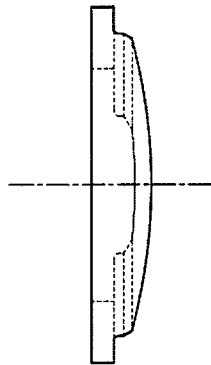
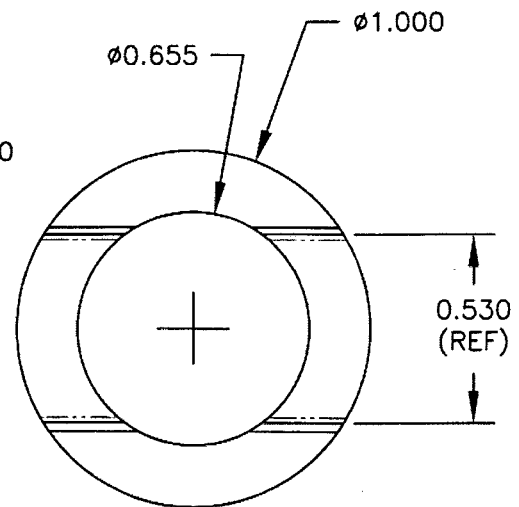
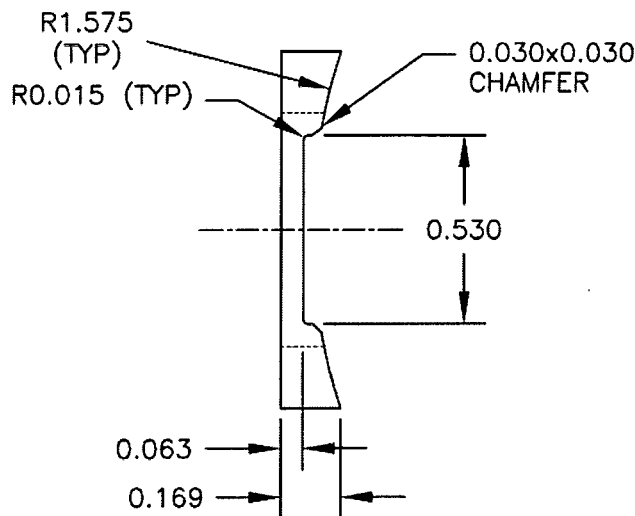
NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

DART

DESIGN CP		DRAWN BY CP		DART AEROSPACE USA, INC. PORT HADLOCK, WA	
CHECKED 		APPROVED 		DRAWING NO. D3457	REV. A SHEET 1 OF 1
DATE 05.09.06		TITLE WASHER		SCALE 2:1	
A	05.09.06		NEW ISSUE		

RELEASED
05.09.06 *[Signature]*

**ISOMETRIC DETAIL****D3457-1 WASHER**

- 1) MATERIAL: DELRIN (DART SPEC. M-DELRIN-R)
- 2) FINISH: NONE
- 3) BREAK ALL SHARP EDGES 0.005 TO 0.010
- 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 5) ALL DIMENSIONS ARE IN INCHES

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 45913

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